

Date: Monday, 09/02/2009 12:44:50 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45619	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251941
This Issue : 09/02/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 44499	Material : N/A
Written By : _____	Due Date : 28/02/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-941 with Dart IPP D212-725-1-941"

Send a copy of this IPP

C 2691021090

2.0 D2127251941 tube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-941 TUBE 15402.14

Attach serviceable tags

Jan

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-941 REV. E

MAR 09 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:44:50 PM
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Drawing Name: 212 DETAIL PARTS

Job Number: 45619

Part Number: D2127251941

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 09.03.10

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Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

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 Send a copy of this IPP

C 209102109①

2.0	D2127251941	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

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1 D212-725-1-941 TUBE _____

Attach serviceable tags

2- EAGLE

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5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

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Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

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Comment: PURCHASING

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INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402 Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.4**Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-941, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.4 Work Done By: Dan Lemay*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.5Discrepancy:

Fabricate D212-725-1-941, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-941, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.5 Work Done By: Dan Lemay*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.6Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-943, Tube Assembly fabricated IAW D212-725-1 Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.6 Work Done By: Ian Warnock*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Dan Lemay on 1/30/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****